

TKO WELTERWEIGHT®

PRODUCT SPECIFICATIONS

INDUSTRIAL DOCK DOOR

Options

	rack
	Steel Track
	☐ Impact-A-Track ☐ 3' ☐ 6' ☐ Full Height
	☐ Double Knockout Header ☐ Full Height
	C-Channel Spring Pad Mount
	Panel Slide Lock □ Left □ Right □ Dual Knockout Lock Pilfer Proof Lock Anti Drift Up Lock □ Anti Drift Down Lock Posi-Lock □ Left □ Right Single Pane Window □ Dual Pane Window Vented Window
	□ Full Vision Panel □ Clear □ Translucen □ Super Panel □ Bottom □ 2nd □ 3rd □ Blade Lintel Seal □ 3" Bottom Brush Seal □ Thermal Package
	Counterbalance □ Cycle Springs: □ 25k □ 50k □75k □100 □ Counterweight System □ Solid Shaft Upgrade
	Derator ☐ Manual Chain Hoist ☐ Auxiliary Trolley Chain Hoist ☐ Model J Operator VACPhase ☐ Model H Operator VACPhase ☐ Model T Operator VACPhase ☐ Primary Safety Features ☐ Monitored Photo Eyes ☐ Monitored Safety Edge
	☐ Secondary Safety Features ☐ Electric 2-wire Safety Edge ☐ Electric 4-wire fail safe Safety Edge ☐ Pneumatic Safety Edge ☐ Pull Cord Quantity ☐ Car Wash Operator Upgrade
L	□ NEMA 4 Controls Upgrade

Design Highlights

- Patented design releases door panels upon impact from interior while providing security from exterior
- Heavy-duty single knockout track is pre-punched, full height 12 gauge galvanized steel
- Unique impact resistant panel construction with 2" thick insulation
- Heavy-duty spring-loaded plungers on knockout panels eliminate high-maintenance roller wheels
- Panel-mounted side loop & brush seal, Lintel brush seal, foam-filled loop bottom weather seal.
 Optional bottom brush seal available in addition to standard seal
- Torsion spring counterbalance system rated for 15,000-cycle minimum. Higher cycle torsion springs or counterweight system available
- One TKO lock for security or knockout provisions
- Black grip door lift handle, two per door standard

Door Size	
Opening Width	in / cm
Opening Height	in / cm

Project Information

Job Name	 	_
Address		_
		_
Distributor		
Model	Voltage/Phase	

Certified For Construction

Ву
Company
Address
Date





TKO WELTERWEIGHT®

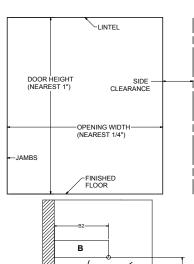
PRODUCT SPECIFICATIONS

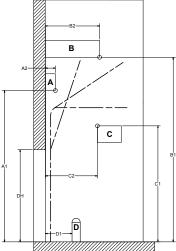
INDUSTRIAL DOCK DOOR

DOOR OPENING DIMENSIONS & CLEARANCES

Opening Width (To Nearest ¼")					
Opening Height (To Nearest 1")					
Side Clearance Right					
Side Clearance Left					
Jamb Substrate/Mounting Surface Material: Specify Block, Masonry Wood, Steel, Insulated Panel, Other					
Upper					
Lower					
OVERHEAD OBSTRUCTIONS & CLEARANCES Zone A Obs. Type: Conduit, Beam, Other					

OVERHEAD OBSTRUCTIONS & CLEARANCES Zone A Obs. Type: Conduit, Beam, Other	
Dimension A1	
Dimension A2	
Zone B Obs. Type: Ceiling, Truss, Other	
Dimension B1	
Dimension B2	
Zone C Obs. Type: Racking, Sprinkler, Other	
Dimension C1	
Dimension C2	
Zone D Obs. Type: Bollard, Other	
Dimension D1	





- 1. General: TKO Door's patented design releases door panels upon impact from interior while providing security from exterior.
- 2. Track: Heavy-duty single knockout track is pre-punched, full height, 12 gauge galvanized steel.
- 3. Panel: Unique panel construction. Impact resistant, 2" thick, insulated.
- 4. Guide Pins: Heavy-duty spring-loaded plungers on knockout panels, eliminate high maintenance roller wheels.
- 5. Seals: Panel-mounted side loop & brush seal, Lintel brush seal, foam filled loop bottom weather seal. Optional bottom brush seal available in addition to standard loop.
- **6. Counterbalance System:** Torsion spring counterbalance system rated for 15,000-cycle minimum. Higher cycle torsion springs or counterweight system available.
- 7. Lock: One TKO lock for security or knockout provisions.
- 8. Handles: Black grip door lift handle, two per door standard.
- 9. Warranty: TKO Dock Doors, a business unit of 4Front Engineered Solutions, Inc., warrants that every door, its hardware and fittings will be free of defects in workmanship and material. Should any defect in workmanship or material appear within ONE (1) year of shipment, TKO shall, upon notification, correct such non-conformity at its option, by repairing or replacing any defective part or parts. This limited warranty does not include normal wear, modifications, and damage beyond the manufacturer's control, replacement labor or implied cycle life of counter balance systems (cables, spring assembly, drums, shaft cones, shaft bearings or center bearing bracket).
- 10. Panel Limited Warranty: door will remain operational after resetting from impact under normal use, service and maintenance for ONE (1) year (excluding any window portion thereof) from date of shipment. Does not cover punctures, cracks or slices in panel(s). Optional Super bottom panel: two-year performance limited warranty from date of shipment.
- **11.** Impact-A-Track Limited Warranty TKO Dock Doors warrants its Impact-A-Track™ for FIVE (5) years from date of shipment. This is for the Impact-A-Track portion only. Cuts, gouges and abrasions are not considered warrantable conditions.

TKO DOCK DOORS

N56 W24701 Corporate Circle ● Sussex, Wisconsin 53089, USA ● Tel: 877-408-6788 ● Fax: 262-820-1273 ● Email: sales@tkodoors.com ● www.tkodoors.com A continuing research program is in effect at TKO Doors. We reserve the right to incorporate product improvement at any time without prior notice.

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